MATERIAL SAFETY DATA SHEET
Epoxy.com Product #630 EPOXY NOVOLAC COATING PART A

PRODUCT NAME: Epoxy.com Product #630 EPOXY NOVOLAC COATING PART
PRODUCT CODE: #630

SECTION 1: MANUFACTURER IDENTIFICATION

MANUFACTURER'S NAME: Epoxy Systems, Inc.
ADDRESS: 20774 West Pennsylvania Ave
Dunnellon, FL 34431
EMERGENCY NUMBER: 1-800-633-8253
INFORMATION NUMBER: 1-352-489-1666
DATE PRINTED: 11/2011
NAME OF PREPARER: N. Lambert

SECTION 2: HAZARDOUS INGREDIENTS/SARA III INFORMATION

<table>
<thead>
<tr>
<th>HAZARDOUS COMPONENTS</th>
<th>CAS NUMBER</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>WT %</th>
<th>VAPOR PRESS.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Novolac Resin</td>
<td>Mixture</td>
<td>NE</td>
<td>NE</td>
<td>95-98</td>
<td>NE</td>
</tr>
<tr>
<td>Benzyl Alcohol</td>
<td>100-51-6</td>
<td>NE</td>
<td>NE</td>
<td>2-4</td>
<td>&lt;1 mm Hg @ 68° F</td>
</tr>
<tr>
<td>Depending on color, may contain:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HAZARDOUS COMPONENTS</td>
<td>CAS NUMBER</td>
<td>OSHA PEL</td>
<td>ACGIH TLV</td>
<td>WT %</td>
<td>CARCINOGEN</td>
</tr>
<tr>
<td>Titanoum Dioxide</td>
<td>13453-57-7</td>
<td>NE</td>
<td>10 mg/m³</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>3.5 mg/m³</td>
<td>3.5 mg/m³</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Pigment Red</td>
<td>1309-37-1</td>
<td>6.0 mg/m³</td>
<td>10 mg/m³</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Manganese 1317-34-6</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pigment Yellow 75</td>
<td>52320-66-8</td>
<td>NE</td>
<td>NE</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Pigment Yellow 42</td>
<td>51274-00-1</td>
<td>NE</td>
<td>NE</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Ultramarine Blue</td>
<td>1319-97-1</td>
<td>NE</td>
<td>NE</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Pigment Yellow 53</td>
<td>8007-18-9</td>
<td>NE</td>
<td>NE</td>
<td></td>
<td>NO</td>
</tr>
<tr>
<td>Pigment Green 17</td>
<td>1308-38-9</td>
<td>0.5 mg/m³</td>
<td>0.5 mg/m³</td>
<td></td>
<td>NO</td>
</tr>
</tbody>
</table>

Substances listed are present in concentration of 1% or greater, or 0.1% if cited as a potential Carcinogen in the OSHA hazards communication standard. Where proprietary ingredient is listed, the identity is available as provided in 29 CFR 1910.1200.

NE - Not Established  **Not present as dry particulate  ***Less than 2 ppm present as impurity

SECTION 3: PHYSICAL/CHEMICAL CHARACTERISTICS

BOILING RANGE            : Not applicable
VAPOR DENSITY            : NE
VAPOR PRESSURE           : NE
VOC                      : -0-
SOLUBILITY IN WATER      : NIL
APPEARANCE               : Moderately viscous liquid, color varies.
ODOR                     : Mild, no distinguishing characterisitcs
SPECIFIC GRAVITY (H₂O=1) : Approx. 1.45
EVAPORATION RATE         : Slower than ether

SECTION 4: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: >250° F
METHOD USED: PMCC

FLAMMABLE LIMITS IN AIR BY VOLUME -  LOWER: NA  UPPER: NA

EXTINGUISHING MEDIA: Use foam, dry chemicals, CO₂. Decomposition and/or products of combustion may be toxic. Use self-contained breathing equipment.

OSHA FLAMMABILITY CLASSIFICATION: Class III B

SPECIAL FIRE FIGHTING PROCEDURES: Wear a NIOSH/MSHA approved self contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool. Water may be ineffective as an extinguishing agent.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Pressure may build up in containers and create an explosion hazard.
SECTION 5: REACTIVITY DATA
STABILITY: Normally stable
CONDITIONS TO AVOID: Avoid contact with strong oxidizing agents, strong acids, strong bases.
INCOMPATIBILITY (MATERIALS TO AVOID): Oxidizing agents, strong acids and bases
HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Carbon monoxide, Carbon dioxide, nitrogen oxides and organic compounds
HAZARDOUS POLYMERIZATION: Mixing large quantities (1 gallon) with amines or epoxy hardeners can cause heat build up and hazardous reaction

SECTION 6: HEALTH HAZARD DATA
HEALTH RISKS AND SYMPTOMS OF EXPOSURE:
INHALATION: Exposure to vapors at elevated temperatures may cause irritation to respiratory tract and difficult breathing.
SKIN: A single exposure is unlikely to result in harm. Repeated exposure can cause sensitization.
EYE: May cause irritation.
INGESTION: Oral toxicity is low. No hazards expected from normal industrial exposure.
HEALTH HAZARDS (ACUTE & CHRONIC):
CARCINOGENICITY: NTP CARCINOGEN: IARC MONOGRAPHS: OSHA REGULATED:

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:
EMERGENCY AND FIRST AID PROCEDURES:
EYES: Flush at once with potable water for at least 15 minutes
SKIN: Wash with soap and warm water. Remove contaminated clothes. Wash before reuse. Destroy contaminated shoes.
INGESTION: Not likely to occur in normal handling. Give large quantities of water and get medical attention.
INHALATION: Remove to fresh air. Administer oxygen if breathing is difficult.

SECTION 7: PRECAUTIONS FOR SAFE HANDLING AND USE
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Dike spill area. Absorb spill with inert absorbent material. Place in sealed metal containers for proper disposal.
WASTE DISPOSAL METHOD: Dispose of in accordance with local, state, and federal regulations.
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Use with good ventilation. Store in cool dry area. Keep containers tightly closed when not in use. If mixture A & B are allowed to remain in the mixing vessel past the pot life deadline, heat and a strong reaction will result. Grinding or other abrasive action to cured film may develop microcrystalline silica dust. Wear a dust mask during such operations.
OTHER PRECAUTIONS: Minimize contact. Avoid breathing vapors. Practice good industrial hygiene and safe working practices.

SECTION 8: CONTROL MEASURES
RESPIRATORY PROTECTION: Avoid breathing vapors mist or spray.
VENTILATION: Use with good ventilation
PROTECTIVE GLOVES: Neoprene or rubber
EYE PROTECTION: Chemical splash goggles.
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Provide eye wash fountain and safety shower.
WORK/HYGIENIC PRACTICES: Wash hands thoroughly after use, before eating or smoking.

SECTION 9: REGULATORY INFORMATION
D. O. T. PROPER SHIPPING NAME: Synthetic Resin Liquid
PROPER SHIPPING NAME: Synthetic Resin Liquid
HAZARD CLASS: non-hazardous
UN/NAI D NUMBER:

SECTION 10: DISCLAIMER
Data and recommendations presented herein are based upon our and other researchers and are believed to be accurate. The products discussed are distributed without warranty (expressed or implied) and the customer shall make his own determination of suitability for his particular purpose.

#630-2
MATERIAL SAFETY DATA SHEET
Epoxy.com Product #630 EPOXY NOVOLAC COATING PART B

PRODUCT NAME: Epoxy.com Product #630 EPOXY NOVOLAC COATING PART B
PRODUCT CODE: #630

BHMIS CODES: H F R P 3 1 0 C

SECTION 1: MANUFACTURER IDENTIFICATION
MANUFACTURER'S NAME: Epoxy Systems, Inc.
ADDRESS: 20774 West Pennsylvania Ave
Dunnellon, FL 34431
EMERGENCY NUMBER: 1-800-633-8253
INFORMATION NUMBER: 1-352-489-1666
DATE PRINTED: 12/2008
NAME OF PREPARE: N. Lambert

SECTION 2: HAZARDOUS INGREDIENTS/SARA III INFORMATION

<table>
<thead>
<tr>
<th>HAZARDOUS COMPONENTS</th>
<th>CAS NUMBER</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>WT %</th>
<th>CARCINOGEN</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modified Cycloliphatic Amine</td>
<td>Mixture</td>
<td>NE</td>
<td>NE</td>
<td>75-90</td>
<td>NO</td>
</tr>
<tr>
<td>Tricycleneetetramine</td>
<td>112-24-3</td>
<td>NE</td>
<td>NE</td>
<td>10-25</td>
<td>NO</td>
</tr>
</tbody>
</table>

Substances listed are present in concentration of 1% or greater, or 0.1% if cited as a potential Carcinogen in the OSHA hazards communication standard. Where proprietary ingredient is listed, the identity is provided in 29 CFR 1910.1200. NE - Not Established

SECTION 3: PHYSICAL/CHEMICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>BOILING RANGE</td>
<td>500° F</td>
</tr>
<tr>
<td>VAPOR DENSITY</td>
<td>Approx. 5</td>
</tr>
<tr>
<td>VAPOR PRESSURE</td>
<td>NE but very low</td>
</tr>
<tr>
<td>VOC</td>
<td></td>
</tr>
<tr>
<td>SOLUBILITY IN WATER</td>
<td>Partial</td>
</tr>
<tr>
<td>APPEARANCE AND ODOR</td>
<td>Low viscosity, clear liquid with faint, amine odor</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY (H2O=1)</td>
<td>0.97</td>
</tr>
<tr>
<td>EVAPORATION RATE</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 4: FIRE AND EXPLOSION HAZARD DATA

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLASH POINT</td>
<td>200° F</td>
</tr>
<tr>
<td>METHOD USED</td>
<td>PMCC</td>
</tr>
<tr>
<td>FLAMMABLE LIMITS IN AIR BY VOLUME -</td>
<td>LOWER: Not determined</td>
</tr>
<tr>
<td></td>
<td>UPPER: Not determined</td>
</tr>
<tr>
<td>EXTINGUISHING MEDIA</td>
<td>Foam, dry chemical, CO2</td>
</tr>
<tr>
<td>OSHA FLAMMABILITY CLASSIFICATION:</td>
<td></td>
</tr>
<tr>
<td>SPECIAL FIRE FIGHTING PROCEDURES:</td>
<td>Wear positive pressure self contained breathing apparatus. Products of combustion are toxic. Cool container with water.</td>
</tr>
<tr>
<td>UNUSUAL FIRE AND EXPLOSION HAZARDS:</td>
<td>Containers may rupture from heat.</td>
</tr>
</tbody>
</table>

SECTION 5: REACTIVITY DATA

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>STABILITY</td>
<td>Normally stable.</td>
</tr>
<tr>
<td>CONDITIONS TO AVOID</td>
<td>Contact with acids such as Hydrochloric or Sulfuric.</td>
</tr>
<tr>
<td>INCOMPATIBILITY (MATERIALS TO AVOID):</td>
<td>Avoid strong oxidizing agents and epoxy resins under uncontrolled conditions.</td>
</tr>
<tr>
<td>HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:</td>
<td>When exposed to fire, oxides of Carbon and Nitrogen will be generated.</td>
</tr>
<tr>
<td>HAZARDOUS POLYMERIZATION:</td>
<td></td>
</tr>
</tbody>
</table>

#630-3
SECTION 6: HEALTH HAZARD DATA

HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

INHALATION: Vapors can cause severe irritation of respiratory tract.
SKIN: Corrosive - Can cause burns to skin.
EYE: Vapors - Can cause irritation and burns to eyes.
INGESTION: Can cause severe damage to mouth and throat.

HEALTH HAZARDS (ACUTE AND CHRONIC):
CARCINOGENICITY: NTP CARCINOGEN: IARC MONOGRAPHS: OSHA REGULATED:

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

EMERGENCY AND FIRST AID PROCEDURES:

EYES: Flush immediately for 15 minutes with large amounts of potable water. Get immediate medical attention.
SKIN: Flush immediately for 15 minutes with potable water. Remove contaminated clothing, Launder before reuse. Discard contaminated shoes. Get medical attention is swelling and/or irritation occurs.
INGESTION: DO NOT induce vomiting. Give milk or water to dilute stomach contents. Get immediate medical attention.
INHALATION: Remove to fresh air. Get medical attention if effects persist.

SECTION 7: PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Avoid contact. Allow only personnel wearing goggles, neoprene or rubber gloves and protective clothing to clean up spill. In confined areas a full face respirator is recommended. Absorb spill with clay, diatomaceous earth or other absorbent material. Place in disposal containers.

WASTE DISPOSAL METHOD: Dispose of in approved incinerator or an approved landfill.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Avoid contact. Keep containers tightly closed when not in use. Do not remove labels from empty containers. If mixtures of Part B and Part A are allowed to remain in the mixing container past the pot life deadline, heat and a strong reaction will result.

OTHER PRECAUTIONS:

SECTION 8: CONTROL MEASURES

RESPIRATORY PROTECTION: Self contained breathing equipment or a full face respirator should be used.
VENTILATION: Mechanical ventilation required if TLV is expected to be exceeded in confined areas.
PROTECTIVE GLOVES: Wear neoprene or natural rubber gloves.
EYE PROTECTION: Wear chemical goggles.
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Wear body covering clothes.
WORK/HYGIENIC PRACTICES: Practice good industrial hygiene. Wash with soap and water before eating or smoking.

SECTION 9: REGULATORY INFORMATION

D. O. T. PROPER SHIPPING NAME: Caustic Alkali Liquid, N.O.S. (Modified Cycloaliphatic Amine); 8; UN1719; PG II
PROPER SHIPPING NAME: Caustic Alkali Liquid, N.O.S. (Modified Cycloaliphatic Amine)
HAZARD CLASS: Class 8, Corrosive
UN/NA ID NUMBER: UN 1719
PACKING GROUP: II

SECTION 10: DISCLAIMER

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