MATERIAL SAFETY DATA SHEET

IDENTITY: Epoxy.com #305 (EPOXY INJECTION COMPOUND) (A-COMPONENT)

Section 1

Manufacturer's Name: EpoxySystems, Inc.
Address: 20774 West Pennsylvania Ave
Dunnellon, FL 34431
Emergency Telephone Number: 800-633-8253 (PERS)
Telephone Number for Information: 352-489-1666
Date: 6/2010

Section II --- Hazardous Ingredients/Identity Information

<table>
<thead>
<tr>
<th>Hazardous Components</th>
<th>CAS #</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other Limits recommended</th>
<th>% (optional)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A based Epoxy</td>
<td>25068-38-6</td>
<td>not established</td>
<td></td>
<td></td>
<td>100%</td>
</tr>
</tbody>
</table>

Section III --- Physical/Chemical Characteristics

Boiling Point: 392 Deg. F
Vapor Pressure (mm Hg): not data
Vapor Density (Air = 1): > 1.0
Appearance and Odor: Clear Liquid Mixture
Weight per Gallon: 9.1 pounds
V.O.C. --- 0.0 grams per liter

Section IV --- Fire and Explosion Hazard Data

Flash Point (Method Used): >200 deg. F
Flammable Limits: LEL: no data UEL: no data
Extinguishing Media: In case fire use extinguishing media such as foam, dry chemical, carbon dioxide and water spray to cool the drums.
Special Fire Procedures: Wear protective equipment and clothing in case of fire. Avoid inhalations of any vapors during the fire.
Unusual Fire and Explosion Hazards: None known.

Section V --- Reactivity Data

Stability: Stable
Conditions to Avoid: Avoid extreme temperature conditions, Strong acids and bases in bulk.
Incompatibility (Materials to Avoid): Avoid contact with strong acids and oxidizing agents.
Hazardous Decomposition or By-products: In case of burning/ fire oxides of carbon and nitrogen may evolve.
Hazardous Polymerization: Will not Occur
Section VI --- Health Hazard Data

Routes of Entry: Inhalation? yes Eyes? yes Skin? yes Ingestion? yes

Health Hazards (Acute and Chronic): Contact with eyes and skin may cause irritation and burns. Inhalation may cause respiratory tract irritation.

Carcinogenicity: NTP? no IARC Monographs? no OSHA Regulated? no

Signs and Symptoms of Exposure: skin reddening, rashes or dermatitis. May be harmful to eyes and cause irritation with tearing and redness.

Medical Conditions Generally Aggravated by Exposure: Prolonged or repeated exposure may cause allergic skin reactions.

Emergency and First Aid Procedures:

Eyes: Flush eyes with plenty of water for at least 15 minutes. Consult a physician.

Skin: Wash area of contact with soap and water. Consult physician if irritation persists. remove contaminated clothes and launder before reuse.

Inhalation: Remove person to fresh air. If person is not breathing, give artificial respiration. Get medical help immediately.

Ingestion: Consult physician immediately. Do not induce vomiting.

Section VII --- Precautions for Safe Handling and Use

Steps to be Taken in Case Material is Released or Spilled: Absorb product with inert material (sand, vermiculate, etc.) and place in a suitable container for disposal. Flush area with plenty of water, immediately. Prevent washing from entering waterways.

Waste Disposal Method: Dispose in accordance to federal, state, and local regulations.

Precautions to be taken in Handling and Storing: Do not store above 120 deg. F. Store in dry cool location. The product may crystallize if stored below 60 deg. F.

Other Precautions: Avoid contact with eyes, skin or clothing. Wash before eating, drinking or smoking.

Section VIII --- Control Measures

Respiratory Protection: Use with adequate ventilation. Wear respirators for precaution from inhalation of vapors during high temperatures.

Ventilation: Local Exhaust: advisable Special: N/A

Mechanical (General): advisable Other: N/A

Protective Gloves: neoprene, nitrile, pva gloves. Eye Protection: chemical safety goggles/glasses

Other Protective Clothing or Equipment: wear coveralls, aprons to avoid any body contact, or appropriate work clothing.

Work/Hygienic Practices: Wash before eating, drinking or smoking. Launder contaminated clothes before reusing them.

Transportation: not regulated

Section IX --- Regulatory Information

Federal Regulations:
SARA Title III: (Section 313 Toxic Chemical):
Chemical Name CAS Number Concentration
None known

State Regulations:
California Proposition 65:
The following detectable components of this product are substances, or belong to classes of substances, known to the State of California to cause cancer and/or reproductive toxicity.
Chemical Name CAS Number
None known

HMIS Classification: Health 1, Fire 1, Reactivity 0, Protection B.
MATERIAL SAFETY DATA SHEET

IDENTITY: Epoxy.com PRODUCT #305 (EPOXY INJECTION COMPOUND)  
(B-COMPONENT)

Section 1
Manufacturer’s Name: EpoxySystems, Inc.
Address: 20774 West Pennsylvania Ave
Dunnellon, FL 34431
Emergency Telephone Number: 800-633-8253 (PERS)
Telephone Number for Information: 352-489-1666
Date Prepared: October, 2003
Revised Date: 6/2010

Section II--- Hazardous Ingredients/Identity Information

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<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other Limits recommended</th>
<th>% (optional)</th>
</tr>
</thead>
<tbody>
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<td>Reaction product with</td>
<td>68953-36-6</td>
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<td></td>
<td>45-55</td>
</tr>
<tr>
<td>Tetraethylenepentamine</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>111-40-0</td>
<td>1ppm</td>
<td>1ppm/TWA</td>
<td>4ppm/STEL</td>
<td>5-15</td>
</tr>
<tr>
<td>Tetraethylenepentamine</td>
<td>112-57-2</td>
<td>not established</td>
<td></td>
<td></td>
<td>5-15</td>
</tr>
<tr>
<td>Bisphenol A</td>
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<td>not established</td>
<td></td>
<td></td>
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<tr>
<td>Alkyl Phenol</td>
<td>25154-52-3</td>
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<td>40-60</td>
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</tbody>
</table>

Section III --- Physical/Chemical Characteristics

Boiling Point: 300 - 500 deg. F.  
Specific Gravity (H2O = 1): 0.98 - 1.0

Vapor Pressure (mm Hg): not data  
Melting Point: not applicable

Vapor Density (Air = 1): > 1.0  
Evaporation Rate (Butyl Acetate = 1): no data

Appearance and Odor: amine like odor, amber clear liquid mixture

Weight per Gallon: 8.10 - 8.20 pounds.  
V.O.C. ---- 0.0 grams per liter

Section IV --- Fire and Explosion Hazard Data

Flash Point (Method Used): > 200 deg.F.  
Flammable Limits: LEL: no data  UEL: no data

Extinguishing Media: In case fire use extinguishing media such as foam, dry chemical, carbon dioxide and water spray to cool the drums.

Special Fire Procedures: Wear protective equipment and clothing in case of fire. Avoid inhalations of any vapors during the fire.

Unusual Fire and Explosion Hazards: Non known.

Section V --- Reactivity Data

Stability: Stable

Conditions to Avoid: Avoid extreme temperature conditions, acids and oxidizing agents.

Incompatibility (Materials to Avoid): Avoid contact with strong acids and oxidizing agents.

Hazardous Decomposition or By-products: In case of burning/ fire oxides of carbon and nitrogen may evolve.

Hazardous Polymerization: Will not Occur
Section VI --- Health Hazard Data

Routes of Entry:  Inhalation? yes  Eyes? yes  Skin? yes  Ingestion? yes

Health Hazards (Acute and Chronic): Contact with eyes and skin may cause irritation and burns. Inhalation may cause respiratory tract irritation.

Carcinogenicity:  NTP? NO  IARC Monographs? NO  OSHA Regulated? NO

Signs and Symptoms of Exposure: Skin reddening, rashes or dermatitis. May be harmful to eyes and cause irritation with tearing and redness. Inhalation of vapors and mists can cause irritation to respiratory tract resulting in dizziness, drowsiness, nausea.

Medical Conditions Generally Aggravated by Exposure: Prolonged or repeated exposure may cause allergic skin reactions. Prolonged or repeated inhalation may cause respiratory asthma like symptoms.

Emergency and First Aid Procedures:

Eyes: Flush eyes with plenty of water for at least 15 minutes. Consult a physician.
Skin: Wash area of contact with soap and water. Consult physician if irritation persists. Remove contaminated clothes and launder before reuse.
Inhalation: Remove person to fresh air. If person is not breathing, give artificial respiration. Get medical help immediately.
Ingestion: Consult physician immediately. Do not induce vomiting.

Section VII --- Precautions for Safe Handling and Use

Steps to be Taken in Case Material is Released or Spilled: Dike area spill and absorb the product and place in a suitable container for disposal.

Waste Disposal Method: Dispose in accordance to federal, state, and local regulations.

Precautions to be taken in Handling and Storing: Do not store above 120 deg. F. Store in dry cool location.

Other Precautions: Avoid contact with eyes, skin or clothing. Wash before eating, drinking or smoking.

Section VIII --- Control Measures

Respiratory Protection: Wear respirators for precaution from inhalation of vapors during high temperatures.

Ventilation: Local Exhaust: advisable  Special: N/A
Mechanical (General): advisable  Other: N/A

Protective Gloves: Neoprene, nitrile, pva gloves.

Eye Protection: Chemical safety goggles/glasses

Other Protective Clothing or Equipment: Wear coveralls, aprons to avoid any body contact.

Work/Hygienic Practices: Wash before eating, drinking or smoking. Launder contaminated clothes before reusing them.

Transportation: Corrosive Liquid N.O.S. UN 1760 Packaging Group III. ALKYL PHENOL AMINE N.O.S.

Section IX --- Regulatory Information

Federal Regulations:
SARA Title III: (Section 313 Toxic Chemical):

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Concentration</th>
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<td>None known</td>
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State Regulations:
California Proposition 65:
The following detectable components of this product are substances, or belong to classes of substances, known to the State of California to cause cancer and/or reproductive toxicity.

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HMIS Classification: Health 2, Fire 1, Reactivity 0, Protection G.