MATERIAL SAFETY DATA SHEETS

I. PRODUCT AND COMPANY IDENTIFIC	PRODUCT AND COMPANY IDENTIFICATION		
Company:	Epoxy Systems, Inc.		
Address:	20774 West Pennsylvania Ave		
	Dunnellon, FL 34431		
Product Name:	A Component EPOXY.COM #7SC		
Product Description:	Medium Viscosity High-Strength Epoxy Resin		
Emergency Contact No.:	1-800-633-8253 PERS		
Date Prepared or Revised:	February 2013		

II. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Names	CAS Numbers
BisPhenolA/Epichlorohydrin (Epoxy Resin)	25068-38-6
Alkyl Glycidyl Ether	68609-97-2
	1 (22

The remaining ingredients are designated as "trade secret".

III. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW	
Non-corrosive.	
May cause eye and skin irritation	
May cause skin sensitization.	
POTENTIAL HEALTH EFFECT	S
ACUTE	
Eye Contact:	May cause eye irritation, swelling, tearing, redness or cornea damage.
Skin Contact:	Moderate irritation. May cause skin sensitization, evidenced by rashes and hives.
Inhalation:	Moderate irritation to the nose and respiratory tract. May cause Central Nervous System
	depression, evidenced by headache, dizziness, and nausea.
Ingestion:	May cause irritation to the gastrointestinal tract. May cause Central Nervous System
	depression or other systemic effects.
Systemic Effects:	Lungs, eyes, and skin.
IV. FIRST AID MEASURES	
Eye Contact:	Immediately flush eyes with plenty of cool water for at least 15 minutes while holding
	the eyes open. If redness, burning, blurred vision, or swelling persists, CONSULT A
	PHYSICIAN.
Skin Contact:	Remove product and immediately wash affected area with soap and water. Do not
	apply greases or ointments. Remove contaminated clothing. Wash clothing with
	soap and water before reuse. If redness, burning, or swelling persists, CONSULT A
	PHYSICIAN.
Ingestion:	DO NOT INDUCE VOMITING. Never administer anything by mouth to an
-	unconscious person. Rinse out mouth with water, then drink sips of water to remove
	taste from mouth. CONSULT A PHYSICIAN if vomiting occurs spontaneously, keep
	head below hips to prevent aspiration.
Inhalation:	Remove patient to fresh air. If patient continues to experience difficulty breathing,
	CONSULT A PHYSICIAN.
V. FIRE-FIGHTING MEASURES	
Suitable Extinguishing Media:	Water fog, carbon dioxide or dry chemical, aqueous foam.
Fire And Explosion Hazard:	Hazardous decomposition products may occur when materials polymerize at
r in the second	temperatures above 500°F. Do not allow run-off from fire fighting to enter drains or
	water courses.
Fire Fighting Equipment and	Wear full protective clothing and self-contained breathing apparatus for fire fighting.
Procedures:	Isolate fuel supply from fire. Clear fire area of all non-emergency personnel. Use water
	spray to cool fire-exposed surfaces and containers.

VI. ACCIDENTAL RELEASE MEASURES	
Personal Precautions:	Use cautious judgment when cleaning up spill. Shut off leaks, if possible without personal risk. Wear suitable protective clothing, gloves and eye/face protection. Evacuate personnel to safe areas.
Environmental Precautions:	Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.
Clean-up Methods:	Small spills : Soak up with absorbent material such as clay, sand or other suitable non- reactive material. Place in leak-proof containers. Seal tightly for proper disposal. Large spills : Approach suspected leak areas with caution. Create a dike or trench to contain material. Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal.
Additional Information:	Notify authorities if any exposures to the general public or environment occur or are likely to occur. Dispose in accordance with federal, state, and local regulations.
VII. <u>STORAGE AND HANDLING</u>	
Storage:	Keep away from: acids, oxidizers, heat, or flames. Keep in cool, dry, well-ventilated area in closed containers. Protect containers from physical damage.
Handling:	To prevent skin and eye contact under the foreseeable conditions of use, wear appropriate protective clothing and safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Avoid breathing fumes. Handle in a well- ventilated work area.

VIII. EXPOSURE CONTROLS / PERSONAL PROTECTION

	MDONENT	ACCIII	ОСПУ	
Exposure Limits:				_
Respirator Protection:	Not required for properly ventilated areas.			
Skin and Body Protection:	Wear chemical-resistant gloves and other clothing as required to minimize contact.			
Hand Protection:	Wear chemical-resistant gloves such as: Nitrile, neoprene, butyl.			
-	shield.			
Eye Protection:	Avoid contact with eyes. Wear chemical splash goggles or safety glasses with side			
Protective Measure:	Wear appropriate personal protect			

COMPONENT	ACGIH (TLV)	OSHA (PEL)
BisPhenolA/Epichlorohydrin (Epoxy Resin)	N/E	N/E
N-butyl glycidyl ether	25 ppm	25 ppm

IX.	IX. PHYSICAL AND CHEMICAL PROPERTIES				
	Form:	Paste	Freezing Point:	N/E	
	Color:	Clear Yellowish	Flash Point:	>250°F (Open Cup)	
	Odor:	Sweet	Specific Gravity:	1.13 @ 75°F	
	Vapor Pressure:	Not Volatile	Solubility In Wate	er: Insoluble	
	Boiling Point:	>500°F (> 260°C)			
X.	REACTIVITY DATA				
	Stability:	Stable under normal storage cond	litions.		
	Conditions To Avoid:	Incompatible chemicals, high heat and open flame.			
	Materials To Avoid:	Oxidizing agents, acids, organic bases, and amines.			
	Hazardous Decomposition Produc	cts: Combustion may produce carbon monoxide, carbon dioxide, aldehydes, acids			
		and other organic substances.			
	Hazardous Polymerization:	Will not occur.			

XI. <u>7</u>	FOXICOLOGICAL PROPERTIES Acute Oral (LD ₅₀ , Rat): Acute Dermal (LD ₅₀ , Rabbit): Acute Inhalation (LC ₅₀ , Rat):	Non toxic N/E N/E
	Chronic Health Hazard:	The Diglycidyl Ether of Bisphenol A has shown weak carcinogenicity in 2-year mice bioassays. This material has shown activity in-vitro microbial mutagenicity screening and has produced chromosomal aberrations in cultured rat liver cells. No activity when tested by vivo mutagenicity assays.
XII.	DISPOSAL CONSIDERATIONS Waste From Residues / Unused Products:	This material is not a hazardous waste by RCRA criteria (40 CFR 261). Dispose of container and unused contents in accordance with federal, state, and local requirements.
XIII.	TRANSPORTATION DOT: ICAO/IATA:	Not Regulated For Transport
	Basic Shipping Requirements: UN Number: Proper Shipping Name: Hazard Class: Packing Group:	UN3082 Environmentally Hazardous Substance, Liquid, n.o.s. (Bisphenol-A Epichlorohydrin resin) 9 III
	IMO: Basic Shipping Requirements: UN Number: Proper Shipping Name: Hazard Class: Packing Group:	UN3082 Environmentally Hazardous Substance, Liquid, n.o.s. (Bisphenol-A Epichlorohydrin resin), Marine Pollutant 9 III

XIV. REGULATORY INFORMATION

Country	Regulatory List
USA	TSCA

EPA SARA Title III Section 312 (40 CFR 370) Hazardous Classification: Acute/Chronic Health Hazard.

EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level: None.

US. California "Safe Drinking Water and Toxic Enforcement Act" (Proposition 65): This product contains small traces of
the following chemicals that are known to the State of California to cause cancer and/or reproductive toxicity and other har

Component	Regulation	Concentration	Remarks
Phenylglycidyl ether*	ACGIH	Trace	Carcinogenic
Epichlorohydrin*	ACGIH	Trace	Carcinogenic
* May be abaambed through align			

* May be absorbed through skin.

XV. OTHER INFORMATION

F	IMIS RATING		
	Health	Flammability	Physical Hazard
	2	1	0
		1.1 1	

N/E – Not Established

This Material Safety Data Sheet (MSDS) is prepared by Epoxy Systems, Inc. in compliance with the requirements of OSHA 29 CFR Part 1910.1200. The information it contains is offered in good faith as accurate as of the date of this MSDS. This MSDS is provided solely for the purpose of conveying health, safety, and environmental information. No warranty, expressed or implied, is given. Health and Safety precautions may not be adequate for all individuals and/or situations. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations.

I. PRODUCT AND COMPANY IDENTIFICATION

Company: Address:	Epoxy Systems, Inc. 20774 West Pennsylvania Ave Dunnellon, FL 34431	
Product Name:	B Component EPOXY.COM #7SC	
Product Description:	Medium Viscosity High-Strength Epoxy Resin	
Emergency Contact No.:	1-800-633-8253 PERS	
Date Prepared or Revised:	February 2013	

II. COMPOSITIO	ON / INFORMATION	ON INGREDIENTS

Chemical Names	CAS Numbers
Phenol (Benzenol)	108-95-2
Isophorone Diamine	002855-13-2
	1 ((, 1 , 1)

The remaining ingredients are designated as "trade secret".

III. HAZARD IDENTIFICATION **EMERGENCY OVERVIEW**

Corrosive. Severe irritation to eyes and skin. May cause skin sensitization. Components of the product may affect the nervous system.

POTENTIAL HEALTH EFFECTS

ACUTE	
Eye Contact:	Severe irritation, swelling, tearing, redness or cornea damage. May cause burns and tissue damage.
Skin Contact:	Severe irritation. May cause burns and tissue damage. May cause skin sensitization evidenced by rashes and hives.
Inhalation:	Moderate irritation to the nose and respiratory tract. May cause Central Nervous System depression, evidenced by giddiness, headache, dizziness, and nausea.
Ingestion:	May cause irritation to the gastrointestinal tract. May cause headache nausea. May cause Central Nervous System depression or other systemic effects.
Systemic Effects:	Lungs, eyes, and skin.

IV. FIRST AID MEASURES

Eye Contact:	Immediately flush eyes with plenty of cool water for at least 15 minutes while holding the eyes open. If redness, burning, blurred vision, or swelling persists, CONSULT A PHYSICIAN .
Skin Contact:	Remove product and immediately wash affected area with soap and water. Do not apply greases or ointments. Remove contaminated clothing. Wash clothing with soap and water before reuse. If redness, burning, or swelling persists, CONSULT A PHYSICIAN .
Ingestion:	DO NOT INDUCE VOMITING. Never administer anything by mouth to an unconscious person. Rinse out mouth with water, then drink sips of water to remove taste from mouth. CONSULT A PHYSICIAN if vomiting occurs spontaneously, keep head below hips to prevent aspiration.
Inhalation:	Remove patient to fresh air. If patient continues to experience difficulty breathing, CONSULT A PHYSICIAN.

V. <u>FIRE-FIGHTING MEASURES</u> Suitable Extinguishing Media: Fire And Explosion Hazard: Fire Fighting Equipment and Procedures:	Water spray, fog or foam, carbon dioxide, dry chemical, limestone powder. Irritating and toxic fumes may be produced at high temperature. In a fire, may produce carbon monoxide, toxic nitrogen oxide, ammonia, and carbon dioxide. Use of water may result in the formation of very toxic aqueous solution. Do not allow run-off from fire fighting to enter drains or water courses. Wear full protective clothing and self-contained breathing apparatus for fire fighting. Isolate fuel supply from fire. Clear fire area of all non-emergency personnel.		
VI. ACCIDENTAL RELEASE MEAS	URES		
Personal Precautions:	Use cautious judgment when cleaning up spill. Shut off leaks, if possible without personal risk. Wear suitable protective clothing, gloves and eye/face protection. Evacuate personnel to safe areas.		
Environmental Precautions:	Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.		
Clean-up Methods:	 Small spills: Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal. Large spills: Approach suspected leak areas with caution. Create a dike or trench to contain material. Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal. 		
Additional Information:	Notify authorities if any exposures to the general public or environment occur or are likely to occur. Dispose in accordance with federal, state, and local regulations.		
VII. STORAGE AND HANDLING			
Storage:	Keep away from: acids, oxic in closed containers. Protect		s. Keep in cool, dry, well-ventilated area vsical damage.
Handling:	To prevent skin and eye contact under the foreseeable conditions of use, wear appropriate protective clothing and safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Avoid breathing fumes. Handle in a well ventilated work area.		
VIII. EXPOSURE CONTROLS / PER	SONAL PROTECTION		
Protective Measure:	Wear appropriate personal p	rotective equipment.	
Eye Protection:	Avoid contact with eyes. Wear chemical splash goggles or safety glasses with side shield.		
Hand Protection:	Wear chemical-resistant glo	ves such as: Nitrile,	neoprene, butyl.
Skin and Body Protection:			g as required to minimize contact.
Respirator Protection:			
Exposure Limits:			
Chemical Names	ACGIH (TLV)	OSHA (PEL)	
Phenol (Benzenol)	5 ppm	5 ppm	
Isophorone Diamine	10 ppm	10 ppm	
IX. PHYSICAL PROPERTIES			

Form:LiquidFreezing Point:N/EColor:Dark AmberVapor Pressure:N/EOdor:AmmoniaFlash Point:262°F (128°C)Boiling Point:N/ESpecific Gravity:.89 @ 72°FSolubility In Water:SlightSlightStatement

X. <u>REACTIVITY DATA</u> Stability: Conditions To Avoid: Materials To Avoid: Hazardous Decomposition Products: Hazardous Polymerization:	Stable under normal storage conditions. Incompatible chemicals, high heat, and open flame. Oxidizing agents and acids. Combustion may produce carbon monoxide, carbon dioxide, and nitrogen oxide, and other organic substances. Will not occur.	
XI. <u>TOXICOLOGICAL PROPERTIES</u> Acute Oral (LD ₅₀ , Rat): Acute Dermal (LD ₅₀ , Rabbit): Acute Inhalation (LC ₅₀ , Rat): Chronic Health Hazard:	Non Toxic Non Toxic N/E Components of this product are not listed as carcinogens in concentrations of 0.1% or greater. Repeated or prolonged exposure may cause allergic reaction and/or limited sensitization.	
XII. <u>DISPOSAL CONSIDERATIONS</u> Waste From Residues / Unused Products:	Dispose of container and unused contents in accordance with federal, state, and local requirements.	
XIII. <u>TRANSPORTATION</u> US DOT: Cartridges: Single Packaging: IATA: IMO:	Consumer Commodity, ORM-D UN2735, Amines, Liquid, Corrosive, n.o.s. (Benzene-1, 3-Dimethaneamine), 8, II UN2735, Amines, Liquid, Corrosive, n.o.s. (Benzene-1, 3-Dimethaneamine), 8, II UN2735, Amines, Liquid, Corrosive, n.o.s. (Benzene-1, 3-Dimethaneamine), 8, II	
XIV. REGULATORY INFORMATION Country Regulatory List USA TSCA EPA SARA Title III Section 312 (40 CFR 370) Hazardous Classification: Acute/Chronic Health Hazard. EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level: Phenol. US. California "Safe Drinking Water and Toxic Enforcement Act" (Proposition 65): This product contains small traces of the following chemicals that are known to the State of California to cause cancer and/or reproductive toxicity and other harm.		

XV. OTHER INFORMATION			
	HMIS RATING		
	Health	Flammability	Physical Hazard
	3	1	0

N/E – Not Established

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