Printing date 10/27/2010 Reviewed on 10/27/2010

1 Identification of substance:

- · Product details:
- · Trade name: Epoxy.com #697
- · Application of the substance / the preparation Coating
- · Manufacturer/Supplier:

Epoxy Systems, Inc.

20774 West Pennsylvania Ave.

Dunnellon, Fl 34431

Tel.: 352-489-1666

· K. Fontaine

· Emergency information: 800-633-8253

2 Composition/Data on components:

- · Chemical characterization
- · Description: methyl methacrylate resin

| · Dangerous components: | | | | |
|--------------------------------------|--|--|--------|--|
| CAS: 80-62-6 EINECS: 201-297-1 | methyl methacrylate | X Xi, → F; R 11-37/38-43 | 25-50% | |
| CAS: 103-11-7 EINECS: 203-080-7 | 2-ethylhexyl acrylate | Xi; R 37/38-43 | 10-25% | |
| CAS: 23077-12-1 EINECS: 221-359-1 | 2,2'-[(4-methylphenyl)imino]bisethanol | X Xn, X Xi; R 22-36/38 | < 2.5% | |
| CAS: 28052-41-3 EINECS: 232-489-3 | Stoddard-Lösungsmittel | Xn, N; R 10-51/53-65-66 | < 2.5% | |

[·] Additional information For the wording of the listed risk phrases refer to section 16.

3 Hazards identification

· Hazard description:





Xi Irritant

F Highly flammable

· Information pertaining to particular dangers for man and environment

R 11 Highly flammable.

R 37/38 Irritating to respiratory system and skin.

R 43 May cause sensitization by skin contact.

· Classification system

The classification was made according to the latest editions of the EU-lists, and expanded upon from company and literature data.

· NFPA ratings (scale 0-4)



Health = 1

Fire = 3

Reactivity = 0

4 First aid measures

- · General information Immediately remove any clothing soiled by the product.
- · After inhalation

Take affected persons into fresh air and keep quiet.

(Contd. on page 2)

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

(Contd. of page 1)

Seek medical treatment in case of complaints.

· After skin contact

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

- · After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing Seek immediate medical advice.
- · Information for doctor No particular measures are known treat according to symptoms.
- · The following symptoms may occur: Headache

5 Fire fighting measures

- · Suitable extinguishing agents CO2, sand, extinguishing powder. Do not use water.
- · For safety reasons unsuitable extinguishing agents Water.
- · Special hazards caused by the material, its products of combustion or resulting gases:

Formation of toxic gases is possible during heating or in case of fire.

· Protective equipment: Do not inhale explosion gases or combustion gases.

6 Accidental release measures

- · Person-related safety precautions: Ensure adequate ventilation
- · Measures for environmental protection: Prevent seepage into sewage system, workpits and cellars.
- · Measures for cleaning/collecting:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Collect in a suitable container and dispose of as described at paragraph 13.

7 Handling and storage

- · Handling
- · Information for safe handling:

Keep receptacles tightly sealed.

Store in cool, dry place in tightly closed receptacles.

Ensure good interior ventilation, especially at floor level. (Fumes are heavier than air).

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Fumes can combine with air to form an explosive mixture.

Flammable gas-air mixtures may be formed in empty receptacles.

- · Storage
- · Requirements to be met by storerooms and receptacles:

Store in a cool location.

Keep containers securely closed and dry, store at 5 - 25°C.

Store only in the original receptacle.

Provide floor trough without outlet.

- · Information about storage in one common storage facility: Store away from oxidizing agents.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Store only outside or in explosion proof rooms.

8 Exposure controls and personal protection

· Additional information about design of technical systems: No further data; see item 7.

(Contd. on page 3)

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

(Contd. of page 2)

· Components with limit values that require monitoring at the workplace:

80-62-6 methyl methacrylate (25-50%)

PEL 410 mg/m³, 100 ppm

REL 410 mg/m^3 , 100 ppm

TLV Short-term value: 410 mg/m³, 100 ppm Long-term value: 205 mg/m³, 50 ppm

SEN

- · Additional information: The lists that were valid during the creation were used as basis.
- · Personal protective equipment

· General protective and hygienic measures

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

Store protective clothing separately.

Immediately remove all soiled and contaminated clothing

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Recommended filter device for short term use:



Filter AX

· Protection of hands:



Plastic gloves

Only use chemical-protective gloves with CE-labelling of category III.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

Butyl rubber, BR

Nitrile rubber, NBR

Recommended thickness of the material: $\geq 0.5 \text{ mm}$

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · As protection from splashes gloves made of the following materials are suitable: PVC gloves
- · Not suitable are gloves made of the following materials:

Leather gloves

Strong gloves

· Eye protection:



Tightly sealed goggles.

(Contd. on page 4)

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

· **Body protection:** Protective work clothing.

(Contd. of page 3)

9 Physical and chemical properties:

Form: Viscous
Color: bluish

Cloudy Fster-lik

Odor: Ester-like Sweetish

· Change in condition

· General Information

Melting point/Melting range: undetermined Boiling point/Boiling range: undetermined

• Flash point: $10^{\circ}C (50^{\circ}F) (DIN 51755)$

• Ignition temperature: $245^{\circ}C (473^{\circ}F)$

· Auto igniting: Product is not selfigniting.

• Danger of explosion: Product is not explosive. However, formation of explosive air/vapor

mixtures are possible.

· Explosion limits:

 Lower:
 0.8 Vol %

 Upper:
 12.5 Vol %

· Vapor pressure at 25°C (77°F): 47 hPa (35 mm Hg)

• **Density at 20°C** (68°F): ca. 0.97 g/cm3

· Solubility in / Miscibility with

Water at 20°C (68°F): max 16 g/l

Viscosity:

dynamic at 23°C (73°F): 41-47 mPas (Brookfield) **kinematic at 23°C (73°F):** 25-30 s (DIN 53211/4)

10 Stability and reactivity

- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Materials to be avoided:

acids

strong oxidizing agents

· Dangerous reactions

Violent reactions with strong alkalis and oxidizing agents

Reacts with amines

· Dangerous products of decomposition:

in the event of fire:

toxic gases and vapours

Flammable gases/vapors

11 Toxicological information

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

80-62-6 methyl methacrylate

 Oral
 LD50
 > 5000 mg/kg (rat)

 Dermal
 LD50
 > 5000 mg/kg (rab)

(Contd. on page 5)

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

| | | (Contd. of page 4) | |
|------------|---|--------------------|--|
| Inhalative | LC50/4 h | 7093 mg/l (rat) | |
| 103-11-7 2 | 103-11-7 2-ethylhexyl acrylate | | |
| Oral | LD50 | 4435 mg/kg (rat) | |
| Dermal | LD50 | > 5000 mg/kg (rab) | |
| Inhalative | LC50/4 h | 600 mg/l (rat) | |
| 23077-12- | 23077-12-1 2,2'-[(4-methylphenyl)imino]bisethanol | | |
| Oral | LD50 | 300 mg/kg (rat) | |

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: No irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Irritant

12 Ecological information:

· Ecotoxical effects: Not determined

· Acquatic toxicity:

80-62-6 methyl methacrylate RSR5-Wert 0 14 9/9 (-)

| BSB3-Wert | 1 (0.14 g/g (-) | |
|--------------------------------|---|--|
| EC0 | 100 mg/l (Pseudomonas putida) | |
| EC3 | (192h) 37 mg/l (Scenedesmus quadicauda) | |
| EC50 | (96h) 170 mg/l (Selenastrum capricornutum) | |
| | (48h) 69 mg/l (daphnia) | |
| LC50 | 350 mg/l (Leuciscus idus) | |
| LC50 (96h) | >79 mg/l (Onchorhynchus mykiss) | |
| | 232 mg/l (Lepomis macrochirus (Sonnenbarsch)) | |
| | 277 mg/l (Goldfisch) | |
| 103-11-7 2-ethylhexyl acrylate | | |
| EC0 | (192h) 0.06 mg/l (Microcystis aeroginosa) | |
| EC50 | (48h) 17.5 mg/l (daphnia) | |
| | (0.5h) > 1000 mg/l (Pseudomonas putida) | |
| EC50 (72h) | 44 mg/l (Scenedesmus subspicatus) | |
| LC50 | (48h) 23 mg/l (Leuciscus idus) | |

· General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water. Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

13 Disposal considerations

- · Product:
- · Recommendation Must be specially treated adhering to official regulations.
- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

USA

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

(Contd. of page 5)

14 Transport information

· DOT regulations:



· Hazard class: 3

· Identification number: UN1866 · Packing group: II

· Proper shipping name (technical name): RESIN SOLUTION

· Label

· Land transport ADR/RID (cross-border)



· ADR/RID class: 3 Flammable liquids

Danger code (Kemler): 33
UN-Number: 1866
Packaging group: II

• Description of goods: 1866 RESIN SOLUTION, special provision 640D

· Maritime transport IMDG:



· IMDG Class: 3
 · UN Number: 1866
 · Label 3
 · Packaging group: II

EMS Number: F-E,S-EMarine pollutant: No

· Propper shipping name: RESIN SOLUTION

· Air transport ICAO-TI and IATA-DGR:



· ICAO/IATA Class: 3
 · UN/ID Number: 1866
 · Label 3
 · Packaging group: II

· Propper shipping name: RESIN SOLUTION

15 Regulations

· Cancerogenity categories

| · EPA (Env | rironmental Protection Agency) | | |
|------------|--|-----------|---------|
| 80-62-6 n | nethyl methacrylate | | E;NI |
| IARC (In | ternational Agency for Research on Cancer) | | |
| 80-62-6 | methyl methacrylate | | 3 |
| 103-11-7 | 2-ethylhexyl acrylate | | 3 |
| 128-37-0 | 2,6-di-tert-butyl-p-cresol | | ŝ |
| | | (Contd. o | on page |

USA

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

Contd. of page 6

NTP (National Toxicology Program)

None of the ingredients is listed.

TLV (Threshold Limit Value established by ACGIH)

80-62-6 methyl methacrylate A4

128-37-0 2,6-di-tert-butyl-p-cresol A4

• MAK (German Maximum Workplace Concentration)

None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

• OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· Markings according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials

· Code letter and hazard designation of product:





Xi Irritant F Highly flammable

· Hazard-determining components of labelling:

methyl methacrylate 2-ethylhexyl acrylate

· Risk phrases:

11 Highly flammable.

37/38 Irritating to respiratory system and skin.

43 May cause sensitization by skin contact.

· Safety phrases:

- 9 Keep container in a well-ventilated place.
- 16 Keep away from sources of ignition No smoking.
- 23 Do not breathe gas
- 24 Avoid contact with skin.
- 33 Take precautionary measures against static discharges.
- 37 Wear suitable gloves.
- 43 In case of fire, use sand, carbon dioxide or powdered extinguishing agent. Never use water.
- 60 This material and its container must be disposed of as hazardous waste.

· National regulations

- · Water hazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.
- · Sara

| Sura | | | |
|--|---|--|--|
| · Section 355 (Exremely hazardous substances): | | | |
| None of the | None of the ingredients is listed. | | |
| · Section 31 | · Section 313 (Specific toxic chemical listings): | | |
| 80-62-6 me | 80-62-6 methyl methacrylate | | |
| · TSCA (Tox | · TSCA (Toxic Substances Control Act): | | |
| 80-62-6 | methyl methacrylate | | |
| 103-11-7 | 2-ethylhexyl acrylate | | |
| 2082-81-7 | 1,4-Butandioldimethacrylat | | |
| 23077-12-1 | 2,2'-[(4-methylphenyl)imino]bisethanol | | |
| 31570-04-4 | Tris(2,4-di-tert-butylphenyl)phosphit | | |
| 2440-22-4 | 2-(2H-Benotriazol-2-yl)-p-kresol | | |
| | (C + 1 + 0) | | |

(Contd. on page 8)

Printing date 10/27/2010 Reviewed on 10/27/2010

Trade name: Epoxy.com #697

(Contd. of page 7)

· Chemicals known to cause cancer:

None of the ingredients is listed.

16 Other information:

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant R-phrases

- 10 Flammable.
- 11 Highly flammable.
- 22 Harmful if swallowed.
- 36/38 Irritating to eyes and skin.
- 37/38 Irritating to respiratory system and skin.
- 43 May cause sensitization by skin contact.
- 51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
- 65 Harmful: may cause lung damage if swallowed.
- 66 Repeated exposure may cause skin dryness or cracking