

Epoxy.com Product #643 CHEMICAL RESISTANT EPOXY COATING  
MATERIAL SAFETY DATA SHEETS

**I. PRODUCT AND COMPANY IDENTIFICATION**

**Company:** Epoxy Systems, Inc.  
**Address:** 20774 W. Pennsylvania Ave.  
Dunnellon, FL 34431  
**Product Name:** **A Component Product #643**  
**Product Description:** High Temp Epoxy Resin Coating  
**Product Description:** Epoxy Bonding Agent  
**Emergency Contact No.:** 1-800-633-8253 (PERS)  
**Date Prepared or Revised:** June 2013  
For most current MSDS, please visit our website at [www.epoxy.com](http://www.epoxy.com)

**II. COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Names	CAS Numbers
Epoxy Phenol Novolac Resin	028064-14-4

**III. HAZARD IDENTIFICATION**

**EMERGENCY OVERVIEW**

Non-corrosive.  
May cause eye and skin irritation.  
May cause skin sensitization.

**POTENTIAL HEALTH EFFECTS**

**ACUTE**

**Eye Contact:** May cause eye irritation, swelling, tearing, redness or cornea damage.  
**Skin Contact:** Moderate irritation. May cause skin sensitization, evidenced by rashes and hives.  
**Inhalation:** Moderate irritation to the nose and respiratory tract. May cause Central Nervous System depression, evidenced by headache, dizziness, and nausea.  
**Ingestion:** May cause irritation to the gastrointestinal tract. May cause Central Nervous System depression or other systemic effects.  
**Systemic Effects:** Lungs, eyes, and skin.

**IV. FIRST AID MEASURES**

**Eye Contact:** Immediately flush eyes with plenty of cool water for at least 15 minutes while holding the eyes open. If redness, burning, blurred vision, or swelling persists, **CONSULT A PHYSICIAN.**

**Skin Contact:** Remove product and immediately wash affected area with soap and water. Do not apply greases or ointments. Remove contaminated clothing. Wash clothing with soap and water before reuse. If redness, burning, or swelling persists, **CONSULT A PHYSICIAN.**

**Ingestion:** **DO NOT INDUCE VOMITING.** Never administer anything by mouth to an unconscious person. Rinse out mouth with water, then drink sips of water to remove taste from mouth. **CONSULT A PHYSICIAN** if vomiting occurs spontaneously, keep head below hips to prevent aspiration.

**Inhalation:** Remove patient to fresh air. If patient continues to experience difficulty breathing, **CONSULT A PHYSICIAN.**

**V. FIRE-FIGHTING MEASURES**

**Suitable Extinguishing Media:** Water fog, carbon dioxide or dry chemical, aqueous foam.

**Fire And Explosion Hazard:** Hazardous decomposition products may occur when materials polymerize at temperatures above 500°F. Do not allow run-off from fire fighting to enter drains or water courses.

**Fire Fighting Equipment and Procedures:** Wear full protective clothing and self-contained breathing apparatus for fire fighting. Isolate fuel supply from fire. Clear fire area of all non-emergency personnel. Use water spray to cool fire-exposed surfaces and containers.

Epoxy.com Product #643 CHEMICAL RESISTANT EPOXY COATING  
MATERIAL SAFETY DATA SHEETS

**VI. ACCIDENTAL RELEASE MEASURES**

**Personal Precautions:** Use cautious judgment when cleaning up spill. Shut off leaks, if possible without personal risk. Wear suitable protective clothing, gloves and eye/face protection. Evacuate personnel to safe areas.

**Environmental Precautions:** Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.

**Clean-up Methods:** **Small spills:** Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal. **Large spills:** Approach suspected leak areas with caution. Create a dike or trench to contain material. Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal.

**Additional Information:** Notify authorities if any exposures to the general public or environment occur or are likely to occur. Dispose in accordance with federal, state, and local regulations.

**VII. STORAGE AND HANDLING**

**Storage:** Keep away from: acids, oxidizers, heat, or flames. Keep in cool, dry, well-ventilated area in closed containers. Protect containers from physical damage.

**Handling:** To prevent skin and eye contact under the foreseeable conditions of use, wear appropriate protective clothing and safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Avoid breathing fumes. Handle in a well-ventilated work area.

**VIII. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Protective Measure:** Wear appropriate personal protective equipment.

**Eye Protection:** Avoid contact with eyes. Wear chemical splash goggles or safety glasses with side shield.

**Hand Protection:** Wear chemical-resistant gloves such as: Nitrile, neoprene, butyl.

**Skin and Body Protection:** Wear chemical-resistant gloves and other clothing as required to minimize contact.

**Respirator Protection:** Not required for properly ventilated areas.

**Exposure Limits:**

COMPONENT	ACGIH (TLV)	OSHA (PEL)
Epoxy Phenol Novolac Resin	N/E	N/E

**IX. PHYSICAL AND CHEMICAL PROPERTIES**

**Form:** Liquid **Freezing Point:** N/E

**Color:** Clear Yellowish **Flash Point:** >392°F (>200°C)(Seta flash Closed)

**Odor:** Sweet **Specific Gravity:** 1.2 @ 75°F

**Vapor Pressure:** Not Volatile **Solubility In Water:** Insoluble

**Boiling Point:** 392°F (200°C)

**X. REACTIVITY DATA**

**Stability:** Stable under normal storage conditions.

**Conditions To Avoid:** Incompatible chemicals, high heat and open flame.

**Materials To Avoid:** Oxidizing agents, acids, organic bases, and amines.

**Hazardous Decomposition Products:** Combustion may produce carbon monoxide, carbon dioxide, aldehydes, acids and other organic substances.

**Hazardous Polymerization:** Will not occur.

**XI. TOXICOLOGICAL PROPERTIES**

**Acute Oral (LD<sub>50</sub>, Rat):** N/E

**Acute Dermal (LD<sub>50</sub>, Rabbit):** N/E

**Acute Inhalation (LC<sub>50</sub>, Rat):** N/E

**Chronic Health Hazard:** Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

**XII. DISPOSAL CONSIDERATIONS**

**Waste From Residues / Unused Products:** This material is not a hazardous waste by RCRA criteria (40 CFR 261). Dispose of container and unused contents in accordance with federal, state, and local requirements.

---

**XIII. TRANSPORTATION**

**DOT:** Not Regulated For Transport

**ICAO/IATA:**

**Basic Shipping Requirements:**

**UN Number:** UN3082

**Proper Shipping Name:** Environmentally Hazardous Substance, Liquid, n.o.s. (Epoxy phenol novolac resin)

**Hazard Class:** 9

**Packing Group:** III

**IMO:**

**Basic Shipping Requirements:**

**UN Number:** UN3082

**Proper Shipping Name:** Environmentally Hazardous Substance, Liquid, n.o.s. (Epoxy phenol novolac resin),  
Marine Pollutant

**Hazard Class:** 9

**Packing Group:** III

---

**XIV. REGULATORY INFORMATION**

Country	Regulatory List
USA	TSCA

**EPA SARA Title III Section 312 (40 CFR 370) Hazardous Classification:** Acute/Chronic Health Hazard.

**EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level:** None.

**US. California "Safe Drinking Water and Toxic Enforcement Act" (Proposition 65):** This product does not contain chemicals that are known to the State of California to cause cancer and/or reproductive toxicity and other hazards

---

**XV. OTHER INFORMATION**

**HMIS RATING**

Health	Flammability	Physical Hazard
2	1	0

N/E – Not Established

This Material Safety Data Sheet (MSDS) is prepared by Epoxy Systems, Inc. in compliance with the requirements of OSHA 29 CFR Part 1910.1200. The information it contains is offered in good faith as accurate as of the date of this MSDS. This MSDS is provided solely for the purpose of conveying health, safety, and environmental information. No warranty, expressed or implied, is given. Health and Safety precautions may not be adequate for all individuals and/or situations. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations.

**I. PRODUCT AND COMPANY IDENTIFICATION**

**Company:** Epoxy Systems, Inc.  
**Address:** 20774 W. Pennsylvania Ave.  
Dunnellon, FL 34431  
**Product Name:** **B Component Product #643**  
**Product Description:** High Temp Epoxy Resin Coating  
**Product Description:** Epoxy Bonding Agent  
**Emergency Contact No.:** 1-800-633-8253 (PERS)  
**Date Prepared or Revised:** June 2013  
For most current MSDS, please visit our website at [www.epoxy.com](http://www.epoxy.com)

**II. COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Names	CAS Numbers
Diethylenetriamine	111-40-0
Phenol, 4,4'-(1-methylethylidene)bis	80-05-7
Titanium Dioxide	13463-67-7
Iron Oxide Black	1317-61-9
Aluminum Silicate	66402-68-4
Amorphous Silica	112945-52-5

The remaining ingredients are designated as "trade secret"

**III. HAZARD IDENTIFICATION**  
**EMERGENCY OVERVIEW**

Corrosive. Reproductive toxin  
Moderate respiratory irritant  
Severe irritation to eyes and skin. Harmful if swallowed  
May cause skin sensitization. May cause sensitization by inhalation.

**POTENTIAL HEALTH EFFECTS**

**ACUTE**

**Eye Contact:** Severe irritation, swelling, tearing, redness or cornea damage. May cause burns and tissue damage.  
**Skin Contact:** Severe irritation. May cause burns and tissue damage. May cause skin sensitization evidenced by rashes and hives.  
**Inhalation:** Moderate irritation to the nose and respiratory tract. May cause Central Nervous System depression, evidenced by giddiness, headache, dizziness, and nausea.  
**Ingestion:** May cause irritation to the gastrointestinal tract. May cause headache nausea. May cause Central Nervous System depression or other systemic effects.  
**Systemic Effects:** Lungs, eyes, and skin.

---

**IV. FIRST AID MEASURES**

- Eye Contact:** Immediately flush eyes with plenty of cool water for at least 15 minutes while holding the eyes open. If redness, burning, blurred vision, or swelling persists, **CONSULT A PHYSICIAN.**
- Skin Contact:** Remove product and immediately wash affected area with soap and water. Do not apply greases or ointments. Remove contaminated clothing. Wash clothing with soap and water before reuse. If redness, burning, or swelling persists, **CONSULT A PHYSICIAN.**
- Ingestion:** **DO NOT INDUCE VOMITING.** Never administer anything by mouth to an unconscious person. Rinse out mouth with water, then drink sips of water to remove taste from mouth. **CONSULT A PHYSICIAN** if vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- Inhalation:** Remove patient to fresh air. If patient continues to experience difficulty breathing, **CONSULT A PHYSICIAN.**

---

**V. FIRE-FIGHTING MEASURES**

- Suitable Extinguishing Media:** Water spray, fog or foam, carbon dioxide, dry chemical, limestone powder.
- Fire And Explosion Hazard:** Irritating and toxic fumes may be produced at high temperature. In a fire, may produce carbon monoxide, toxic nitrogen oxide, ammonia, and carbon dioxide. Use of water may result in the formation of very toxic aqueous solution. Do not allow run-off from fire fighting to enter drains or water courses.
- Fire Fighting Equipment and Procedures:** Wear full protective clothing and self-contained breathing apparatus for fire fighting. Isolate fuel supply from fire. Clear fire area of all non-emergency personnel.

---

**VI. ACCIDENTAL RELEASE MEASURES**

- Personal Precautions:** Use cautious judgment when cleaning up spill. Shut off leaks, if possible without personal risk. Wear suitable protective clothing, gloves and eye/face protection. Evacuate personnel to safe areas.
- Environmental Precautions:** Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.
- Clean-up Methods:** **Small spills:** Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal. **Large spills:** Approach suspected leak areas with caution. Create a dike or trench to contain material. Soak up with absorbent material such as clay, sand or other suitable non-reactive material. Place in leak-proof containers. Seal tightly for proper disposal.
- Additional Information:** Notify authorities if any exposures to the general public or environment occur or are likely to occur. Dispose in accordance with federal, state, and local regulations.

---

**VII. STORAGE AND HANDLING**

- Storage:** Keep away from: acids, oxidizers, heat, or flames. Keep in cool, dry, well-ventilated area in closed containers. Protect containers from physical damage.
- Handling:** To prevent skin and eye contact under the foreseeable conditions of use, wear appropriate protective clothing and safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Avoid breathing fumes. Handle in a well ventilated work area.
-

**VIII. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Protective Measure:** Wear appropriate personal protective equipment.  
**Eye Protection:** Avoid contact with eyes. Wear chemical splash goggles or safety glasses with side shield.  
**Hand Protection:** Wear chemical-resistant gloves such as: Nitrile, neoprene, butyl.  
**Skin and Body Protection:** Wear chemical-resistant gloves and other clothing as required to minimize contact.  
**Respirator Protection:** Not required for properly ventilated areas.  
**Exposure Limits:**

Chemical Names	ACGIH (TLV)	OSHA (PEL)
Diethylenetriamine	1 ppm	1 ppm
Phenol, 4,4'-(1-methylethylidene)bis	N/E	N/E
Titanium Dioxide	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>
Iron Oxide Black	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>
Aluminum Silicate	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>
Amorphous Silica	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>

**IX. PHYSICAL PROPERTIES**

**Form:** Liquid  
**Color:** Gray  
**Odor:** Ammonia  
**Boiling Point:** N/E  
**Solubility In Water:** Slight  
**Freezing Point:** N/E  
**Vapor Pressure:** N/E  
**Flash Point:** 262°F (127.7°C)  
**Specific Gravity:** 1.7 @ 72°F

**X. REACTIVITY DATA**

**Stability:** Stable under normal storage conditions.  
**Conditions To Avoid:** Incompatible chemicals, high heat, and open flame.  
**Materials To Avoid:** Oxidizing agents and acids.  
**Hazardous Decomposition Products:** Combustion may produce carbon monoxide, carbon dioxide, and nitrogen oxide, and other organic substances.  
**Hazardous Polymerization:** Will not occur.

**XI. TOXICOLOGICAL PROPERTIES**

**Acute Oral (LD<sub>50</sub>, Rat):** N/E  
**Acute Dermal (LD<sub>50</sub>, Rabbit):** N/E  
**Acute Inhalation (LC<sub>50</sub>, Rat):** N/E  
**Chronic Health Hazard:** Components of this product are not listed as carcinogens in concentrations of 0.1% or greater. Repeated or prolonged exposure may cause allergic reaction and/or limited sensitization.

**XII. DISPOSAL CONSIDERATIONS**

**Waste From Residues / Unused Products:** Dispose of container and unused contents in accordance with federal, state, and local requirements.

**XIII. TRANSPORTATION**

**US DOT: Single Packaging:** UN2735, Amines, Liquid, Corrosive, n.o.s. (Diethylenetriamine), 8, II  
**IATA:** UN2735, Amines, Liquid, Corrosive, n.o.s. (Diethylenetriamine)8, II  
**IMO:** UN2735, Amines, Liquid, Corrosive, n.o.s. (Diethylenetriamine), 8, II

**XIV. REGULATORY INFORMATION**

Country	Regulatory List
USA	TSCA

**EPA SARA Title III Section 312 (40 CFR 370) Hazardous Classification:** Acute/Chronic Health Hazard.  
**EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level:**  
**US. California "Safe Drinking Water and Toxic Enforcement Act" (Proposition 65):** This product does not contains chemicals that are known to the State of California to cause cancer and/or reproductive toxicity and other harm.

Epoxy.com Product #643 CHEMICAL RESISTANT EPOXY COATING  
MATERIAL SAFETY DATA SHEETS

**XV. OTHER INFORMATION**

**HMIS RATING**

<b>Health</b>	<b>Flammability</b>	<b>Physical Hazard</b>
3	1	0

N/E – Not Established

This Material Safety Data Sheet (MSDS) is prepared by Epoxy Systems, Inc. in compliance with the requirements of OSHA 29 CFR Part 1910.1200. The information it contains is offered in good faith as accurate as of the date of this MSDS. This MSDS is provided solely for the purpose of conveying health, safety, and environmental information. No warranty, expressed or implied, is given. Health and Safety precautions may not be adequate for all individuals and/or situations. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations.