# 1. Product and Company Identification

<table>
<thead>
<tr>
<th><strong>Product Code:</strong></th>
<th>24 / 28-RCB</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product Name:</strong></td>
<td>24 / 28 Epoxy Mortar Hardener- Part B</td>
</tr>
<tr>
<td><strong>Trade Name:</strong></td>
<td>24 / 28 Epoxy Mortar Hardener- Part B</td>
</tr>
</tbody>
</table>

## Manufacturer Information
- **Company Name:** Epoxy Systems, Inc.
  20774 W Pennsylvania Ave.
  Dunnellon, FL 34431
- **Phone Number:** +1 (352) 489-1666
- **Emergency Contact:** PERS (USA) (800) 633-8253
- **Alternate Emergency Contact:** PERS (International) +1 (801) 629 0667

# 2. Hazards Identification

## GHS Classification
- **Skin Corrosion/Irritation, Category 1A:** Corrosive (Danger: Causes severe skin burns and eye damage)
- **Serious Eye Damage/Eye Irritation, Category 1:** Corrosive (Danger: Causes serious eye damage)
- **Acute Toxicity: Skin, Category 4:** Exclamation point (Warning: Harmful in contact with skin)
- **Acute Toxicity: Inhalation, Category 4:** Exclamation point (Warning: Harmful if inhaled)
- **Acute Toxicity: Oral, Category 4:** Exclamation point (Warning: Harmful if swallowed)

## GHS Hazard Phrases
- H314 - Causes severe skin burns and eye damage.
- H318 - Causes serious eye damage.
- H332 - Harmful if inhaled.
- H302 - Harmful if swallowed.

## GHS Precaution Phrases
- P262 - Do not get in eyes, on skin, or on clothing.
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
- P273 - Avoid release to the environment.

## GHS Response Phrases
- P302+350 - IF ON SKIN: Gently wash with plenty of soap and water. P361 - Remove/Take off immediately all contaminated clothing. P363 - Wash contaminated clothing before reuse.
- P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P311 - Call a POISON CENTER or doctor/physician.
- P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P313 - Get medical advice/attention.

## GHS Storage and Disposal Phrases
- P404 - Store in a closed container. P501 - Dispose of contents/container to local, state, and federal authority requirements.
Potential Health Effects (Acute and Chronic)
Corrosive to the eyes and may cause severe damage including blindness. Contact causes severe skin irritation and possible burns.

Inhalation
Vapors are extremely irritating and corrosive. Irritating to the nose, throat and respiratory tract.

Skin Contact
Harmful in contact with skin. Can cause chemical burn.

Eye Contact
Corrosive/irritation to eyes. Causes eye burns.

Ingestion
Harmful if swallowed. This product may produce corrosive damage to the gastrointestinal tract if it is swallowed. Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.

Recommended Exposure Limits
Not established.

OSHA Regulatory Status:
This material is classified as hazardous under OSHA regulations.

### 3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Hazardous Components (Chemical Name)</th>
<th>CAS #</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. 1,5-Pentanediamine, 2-methyl-</td>
<td>15520-10-2</td>
<td>15 - 25 %</td>
</tr>
<tr>
<td>2. *Poly(oxy(methyl-1,2-ethanediyl)</td>
<td>9046-10-0</td>
<td>50 - 75 %</td>
</tr>
<tr>
<td>3. Bisphenol-a based epoxy resin</td>
<td>25068-38-6</td>
<td>1.0 - 10 %</td>
</tr>
</tbody>
</table>

### 4. First Aid Measures

**Emergency and First Aid Procedures**

**In Case of Inhalation**
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If experiencing respiratory symptoms: Get medical attention immediately.

**In Case of Skin Contact**
In case of contact, immediately wash skin with soap and copious amounts of water. Remove contaminated clothing and shoes. Get medical attention if irritation develops or persists.

**In Case of Eye Contact**
In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Get medical attention immediately.

**In Case of Ingestion**
If swallowed, wash out mouth with water provided person is conscious. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Get medical attention immediately.

**Signs and Symptoms Of Exposure**
Eyes: Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Skin: Can cause severe skin burns. Symptoms may include redness, edema, drying, defatting and cracking of the skin.
Inhalation: Vapors are irritating to the respiratory system, may cause throat pain and cough.

### 5. Fire Fighting Measures

**Flash Pt:** > 200.00 F  **Method Used:** Pensky-Marten Closed Cup

**Explosive Limits:**
LEL: NE  UEL: NE

**Autoignition Pt:** No data available.
Fire Fighting Instructions
   Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes.

Flammable Properties and Hazards
   Combustible material: may burn but does not ignite readily.

Hazardous Combustion Products
   In a fire, product may produce the following: Carbon monoxide, Carbon dioxide, Fire may produce irritating, corrosive and/or toxic gases.

Suitable Extinguishing Media
   Dry chemical, CO2, water spray or regular foam.

Unsuitable Extinguishing Media
   Do not use a direct water stream, which may spread fire.

6. Accidental Release Measures

Steps To Be Taken In Case Material Is Released Or Spilled
   PROCEDURE TO BE FOLLOWED IN CASE OF LEAK OR SPILL.
   Absorb with sand or vermiculite and place in closed containers for disposal. Ventilate the area.

Protective Precautions, Protective Equipment and Emergency Procedures
   Wear respirator, chemical safety goggles, rubber boots, and heavy rubber gloves. Where splashing is possible, full chemically resistant protective clothing, and boots are required.

Environmental Precautions
   Prevent entry into waterways, sewers, basements or confined areas.

7. Handling and Storage

Hazard Label Information:
   Avoid contact with skin and eyes. Do not get on skin and clothing. Avoid inhalation of vapor or mist.
   Store in a closed container.

Precautions To Be Taken in Handling
   Provide adequate ventilation. Do not breathe vapor. Do not get in eyes, on skin or on clothing.

Precautions To Be Taken in Storing
   Store away from: Acids, Oxidizers, ketones.

Other Precautions
   Wash thoroughly after handling.

8. Exposure Controls/Personal Protection

<table>
<thead>
<tr>
<th>Hazardous Components (Chemical Name)</th>
<th>CAS #</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. 1,5-Pentanediamine, 2-methyl-</td>
<td>15520-10-2</td>
<td>No data.</td>
<td>No data.</td>
<td>No data.</td>
</tr>
<tr>
<td>2. Poly(oxy(methyl-1,2-ethanediyl)</td>
<td>9046-10-0</td>
<td>No data.</td>
<td>No data.</td>
<td>No data.</td>
</tr>
</tbody>
</table>

Protective Equipment Summary - Hazard Label Information:
   Neoprene gloves   Safety glasses, or goggles.   Impervious clothing.   Chemical resistant boots

Respiratory Equipment (Specify Type)
   Use local exhaust ventilation to maintain airborne concentrations below the TLV, or if values are unknown. Suitable respiratory equipment should be used in cases of insufficient ventilation or where operational procedures demand it. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

GHS format
Eye Protection
Safety glasses, or goggles.

Protective Gloves
Chemical resistant gloves.

Other Protective Clothing
Impervious clothing. Where splashing is possible, full chemically resistant protective clothing, safety glasses or face shield and boots are required.

Engineering Controls (Ventilation etc.)
Good general ventilation should be sufficient to control airborne levels. Safety shower and eye bath.

Work/Hygienic/Maintenance Practices
Wash contaminated clothing before reuse. Discard contaminated shoes. Wash thoroughly after handling.

Environmental Exposure Controls
Avoid runoff into storm sewers and ditches which lead to waterways.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Physical States:</th>
<th>[ ] Gas</th>
<th>[ ] Liquid</th>
<th>[ ] Solid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Point:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling Point:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Autoignition Pt:</td>
<td>No data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Pt:</td>
<td>&gt; 200.00 F</td>
<td>Method Used:</td>
<td>Pensky-Marten Closed Cup</td>
</tr>
<tr>
<td>Explosive Limits:</td>
<td>LEL: NE</td>
<td>UEL: NE</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity (Water = 1):</td>
<td>~ .9364</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Density:</td>
<td>~ 7.81 LB/GL</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure (vs. Air or mm Hg):</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Density (vs. Air = 1):</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility in Water:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Percent Volatile:</td>
<td>N.D.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VOC / Volume:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HAP / Volume:</td>
<td>NP</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Saturated Vapor Concentration:</td>
<td>NE</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Appearance and Odor

10. Stability and Reactivity

Stability: Unstable [ ] Stable [ X ]

Reactivity
Avoid: acids, alkalis, oxidizing agents.

Conditions To Avoid - Instability
Extreme temperatures.

Incompatibility - Materials To Avoid
Strong oxidizing agents, acids, ketones.

Hazardous Decomposition Or Byproducts
Fire may produce irritating, corrosive and/or toxic gases.

Hazardous decomposition products formed under fire conditions.
Carbon monoxide, Carbon dioxide, Nitrogen oxides.
Possibility of Hazardous Polymerization:

Will occur [ ] Will not occur [ X ]

Conditions To Avoid - Hazardous Reactions

Will not undergo hazardous polymerization in normal storage conditions.

11. Toxicological Information

Toxicological Information

May cause sensitization by skin contact.

Chronic Toxicological Effects

Skin sensitization.

Irritation or Corrosion

Corrosive! Damages skin and eyes.

Symptoms related to Toxicological Characteristics

Skin: Contact with substance may cause severe burns to skin. Symptoms may include redness, edema, drying, defatting and cracking of the skin.

Eyes: Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. Permanent eye damage including blindness could result.

Inhalation: Inhalation of vapors/fumes causes respiratory irritation with throat discomfort, coughing or difficulty breathing.

12. Ecological Information

General Ecological Information

Avoid release to the environment. Do not empty into drains. May be hazardous to the environment if released in large quantities.

Results of PBT and vPvB assessment

No data available.

Persistence and Degradability

Not readily biodegradable.

Bioaccumulative Potential

No data available.

Mobility in Soil

not reported, unknown.

13. Disposal Considerations

Waste Disposal Method

Incinerate or dispose of unused material, residues and containers in a licensed facility in accordance with all applicable local, state and federal regulations. Do not discharge substance/product into sewage system.

14. Transport Information

LAND TRANSPORT (US DOT)

DOT Proper Shipping Name: CAUSTIC ALKALI LIQUID, N.O.S. (Aliphatic Amines)

DOT Hazard Class: 8

DOT Hazard Label: CORROSIVE

UN/NA Number: UN1719
Packing Group: II
Precautionary Label Corrosive! Damages skin and eyes. Vapors may be harmful to the respiratory tract. May be harmful if swallowed.

AIR TRANSPORT (ICAO/IATA)
ICAO/IATA Shipping Name CAUSTIC ALKALI LIQUID, N.O.S. (Aliphatic Amines)
UN Number: 1719
Hazard Class: 8 - CORROSIVE
Packing Group: II

MARINE TRANSPORT (IMDG/IMO)
IMDG/IMO Shipping Name CAUSTIC ALKALI LIQUID, N.O.S. (Aliphatic Amines)
UN Number: Hazard 1719
Class: Packing 8 - CORROSIVE
Group: IMDG EMS II
Number: Marine FA,SB
Pollutant: No

15. Regulatory Information

Regulatory Information
SARA 302 Extremely Hazardous Substances: None.

SARA Section 311/312: Acute Health Hazard.

SARA 313 Toxic Chemicals: None.

CERCLA Reportable Quantity: None.

16. Other Information
CA=CIRCA NA=NOT AVAILABLE NE=NOT ESTABLISHED NR=NOT REGULATED NP= NOT APPLICABLE PR=PROPRIETARY TS=TRADE SECRET?=UNKNOWN.

Company Policy or Disclaimer
The information contained in this MSDS is taken from sources believed to be accurate as of the date hereof; however Epoxy Systems, Inc. makes no expressed or implied warranty in respect to the accuracy of the information or the suitability of the recommendations, and assumes no liabilities to any user thereof.

Revision Date: 10/12/2015